

Specifications could not be found.

1. 1.1

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D205-634-041	1	8	0	0
	5006119				

Job Allocations

Part Op 100 - Photocopy bluefile & type labels per PPP D205-634-011 CHG 011
 Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-011 Location : FG084
 21
 8-69

Op No	Operation	Qty	Start Date	Due Date	Setup Run	Workcenter / Supplier	Lead Time	Sign-off
					hrs	hrs		
90	Start up Operation	1 Ea	11/17/17	0.00	0.00	Start Up Stores/Pkg1		 Sms 11/17/17
100	DC	1 pcs	11/17/17	0.00	0.00	DC		
110	Packaging	1 pcs	11/17/17	0.00	0.00	Packaging1		
120	QC	1 pcs	11/17/17	0.00	0.00	QC4		
130	Packaging	1 pcs	11/17/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea	11/17/17	0.00	0.00	QC21		

Job Routing

Bill of Materials

Part No:	D205-634-011	Job Qty:	1 ea
Part Name:	Skidtube with Standard Wearplates Fits LH or RH		
			
Part Weight:	0 lbs	Status:	Scheduled
Job Created:	9/30/17	Job Tracking No:	
Due Date:	11/17/17	Created By:	Mario Poulin
Type:	Stock	Description:	
Customer: Ascent Helicopters Ltd (CASC07)			
1550 Springhill Road Parksville, BC, V9P 2Y2 Canada ph:(250) 752-2981 fx:(250) 752-2983.			
Note:	DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QCS from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008 DD verf:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC		
Ship Via:			

DART
AEROSPACE
Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D205-634-011
Job Sheet 163844



DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____	Step #: _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com					
Description V S014808 Skidtube with Standard Wearplates Fits LH or RH PART NO: Revision: Operation: Change No:	D205-634-011 Start up Operation Mfg Date: 11/28/17 Job No: 163844		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval					
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>	Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%; border-right: 1px solid black;"> Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:33%; border-right: 1px solid black;"> Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> <td style="width:33%;"> Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> </tr> </table>			Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐
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OTHER : _____								